

color



MANIFATTURE
CIR
CERAMICHE

forever color

MANIFATTURE
CIR
CERAMICHE

La potenza espressiva del colore amplia gli orizzonti del design

Vibrante, decisa, audace. Con Forever Color gli ambienti prendono vita grazie a vivaci accenti cromatici. Undici tonalità disponibili nel formato 20×20, nelle finiture Matte e Pepper, e nel brick 6×25, anche in High Gloss. I decori Bubble, Terrazzo e Gemstone ampliano le possibilità compositive con geometrie, contrasti materici e giochi di texture. Un invito a sperimentare con il colore, per spazi che riflettono il proprio stile unico.

The expressive power of color expands the horizons of design. Vibrant, bold, and full of character. With Forever Color, interiors come to life through striking chromatic accents. Eleven shades are available in the 20×20 format with Matte and Pepper finishes, and in the 6×25 brick size, also offered in High Gloss. The Bubble, Terrazzo, and Gemstone decors enhance creative potential with geometric patterns, tactile contrasts, and playful textures. An invitation to experiment with color and create spaces that reflect your unique style.



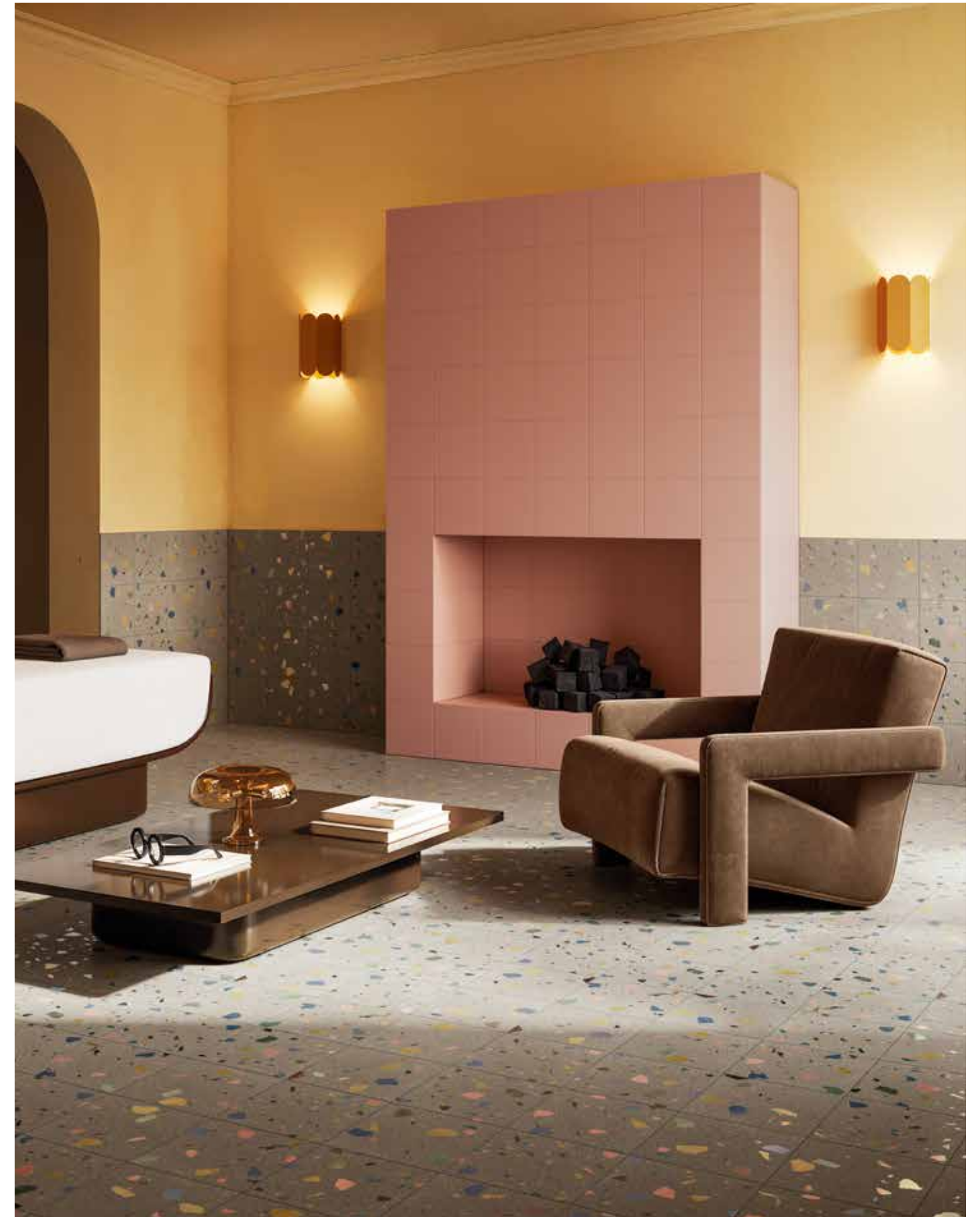
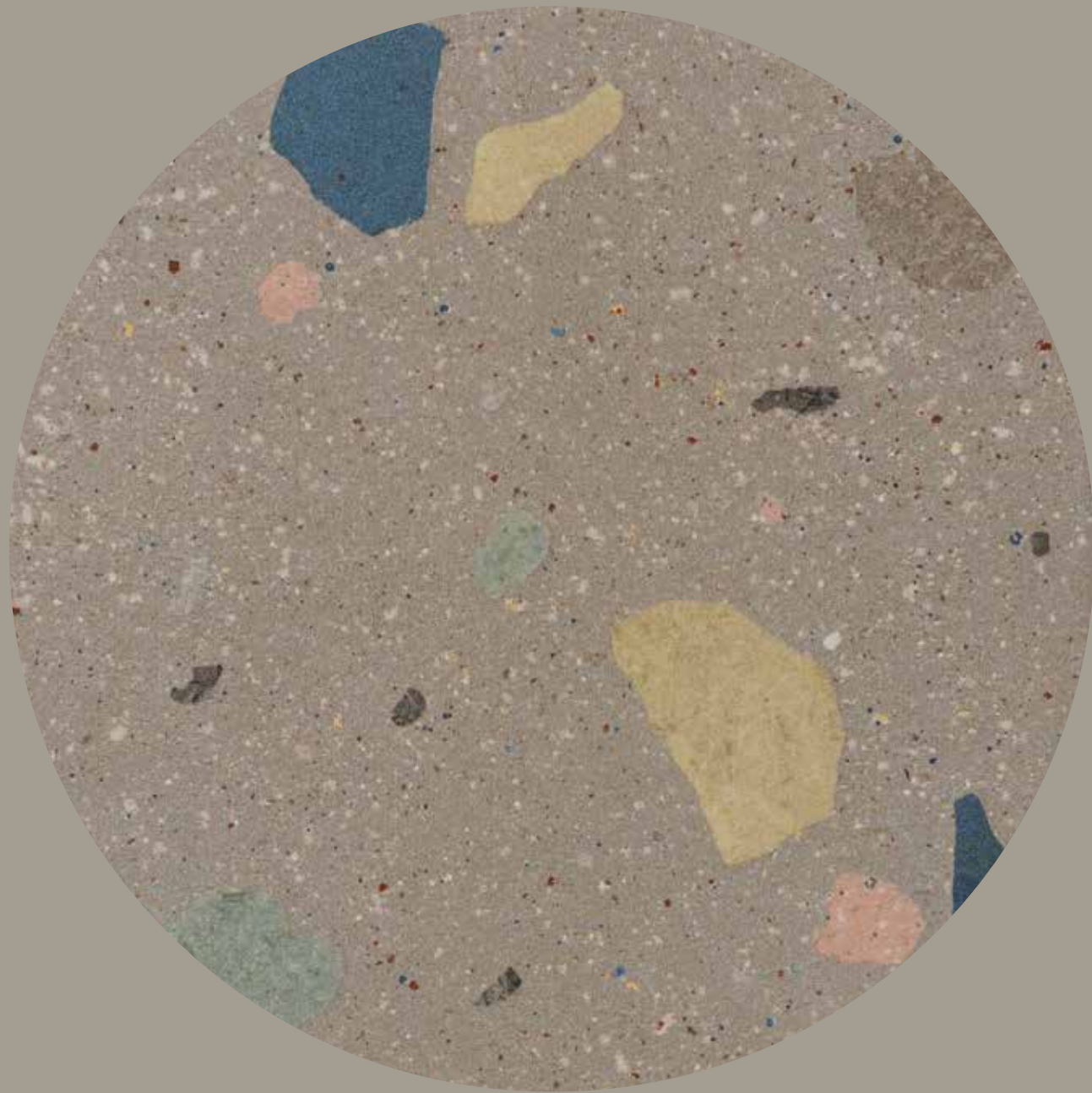


A round, dark wood table with four thick, tapered legs. On top, there are two books and a decorative bowl.

A white leather armchair with a dark wood frame and a curved backrest.

A second white leather armchair, identical to the first, positioned next to a sideboard.

A dark wood sideboard with a curved front edge. On top, there is a red lamp, a vase with flowers, and some books.



Terrazzo Grey 20x20
Pink 20x20 Matte Finish







Green 6x25 Matte Finish, White 6x25 High Gloss



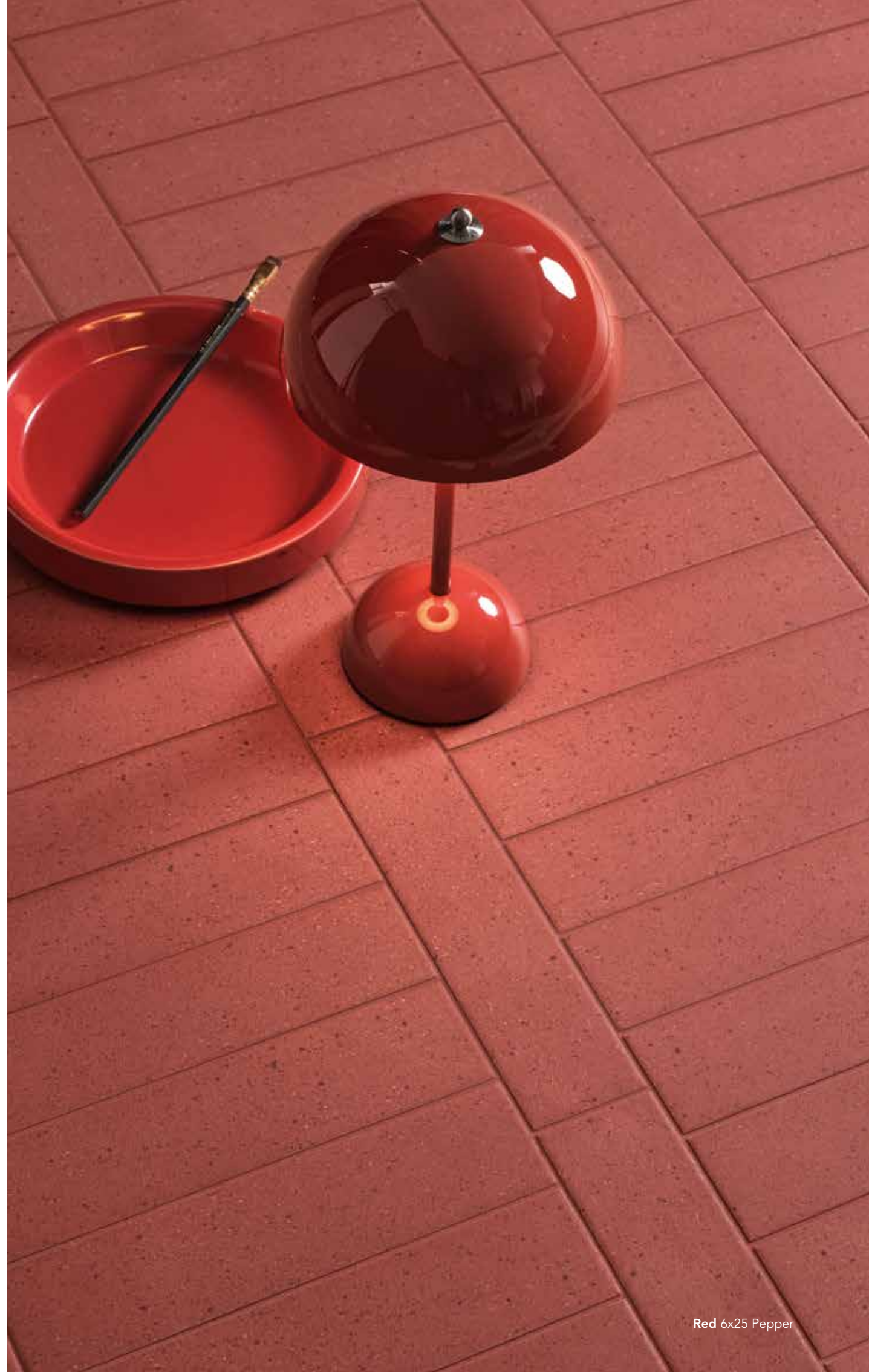
Red, Green, White 6x25 Matte Finish





Blue, White 20x20 Matte Finish

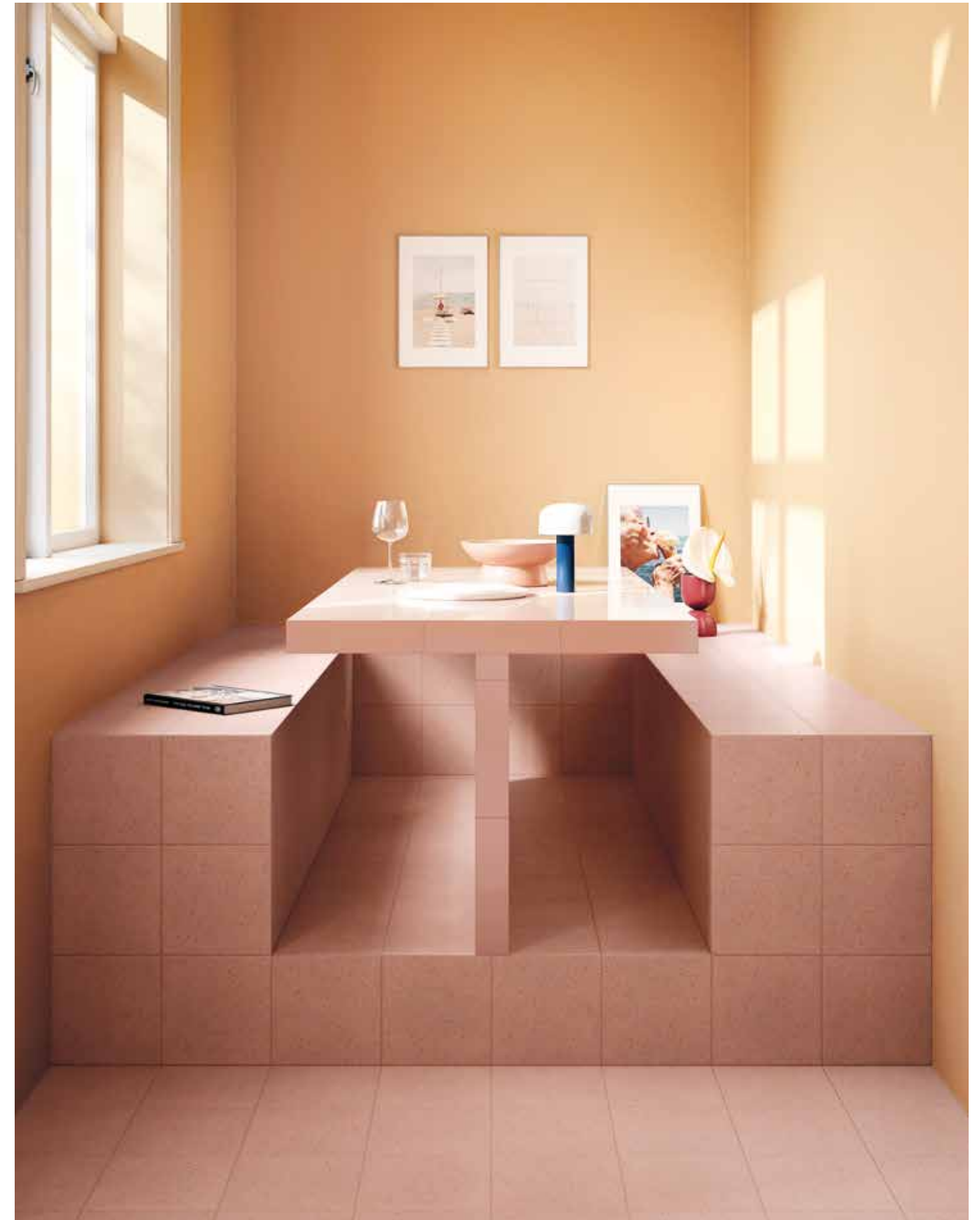




Red 6x25 Pepper

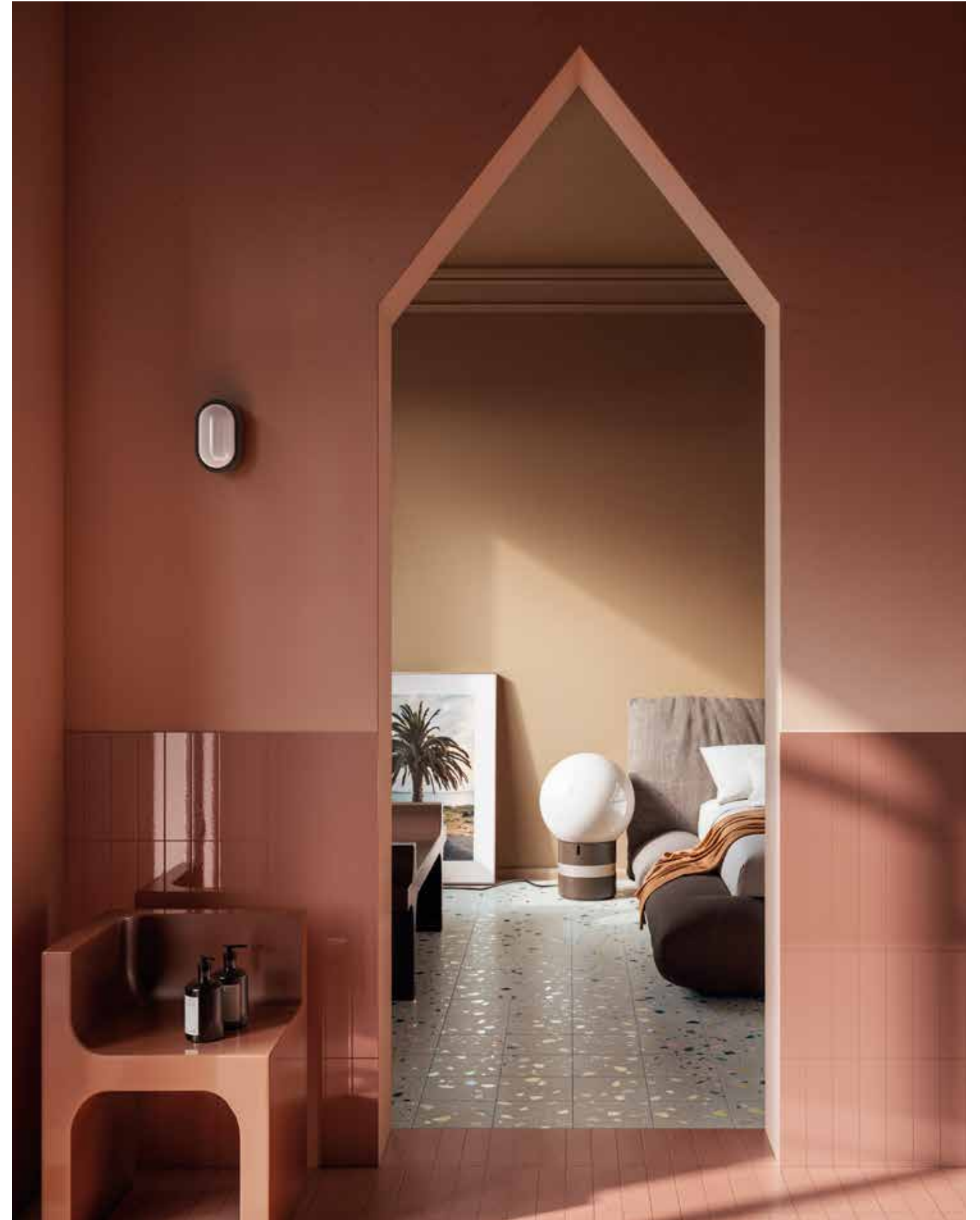


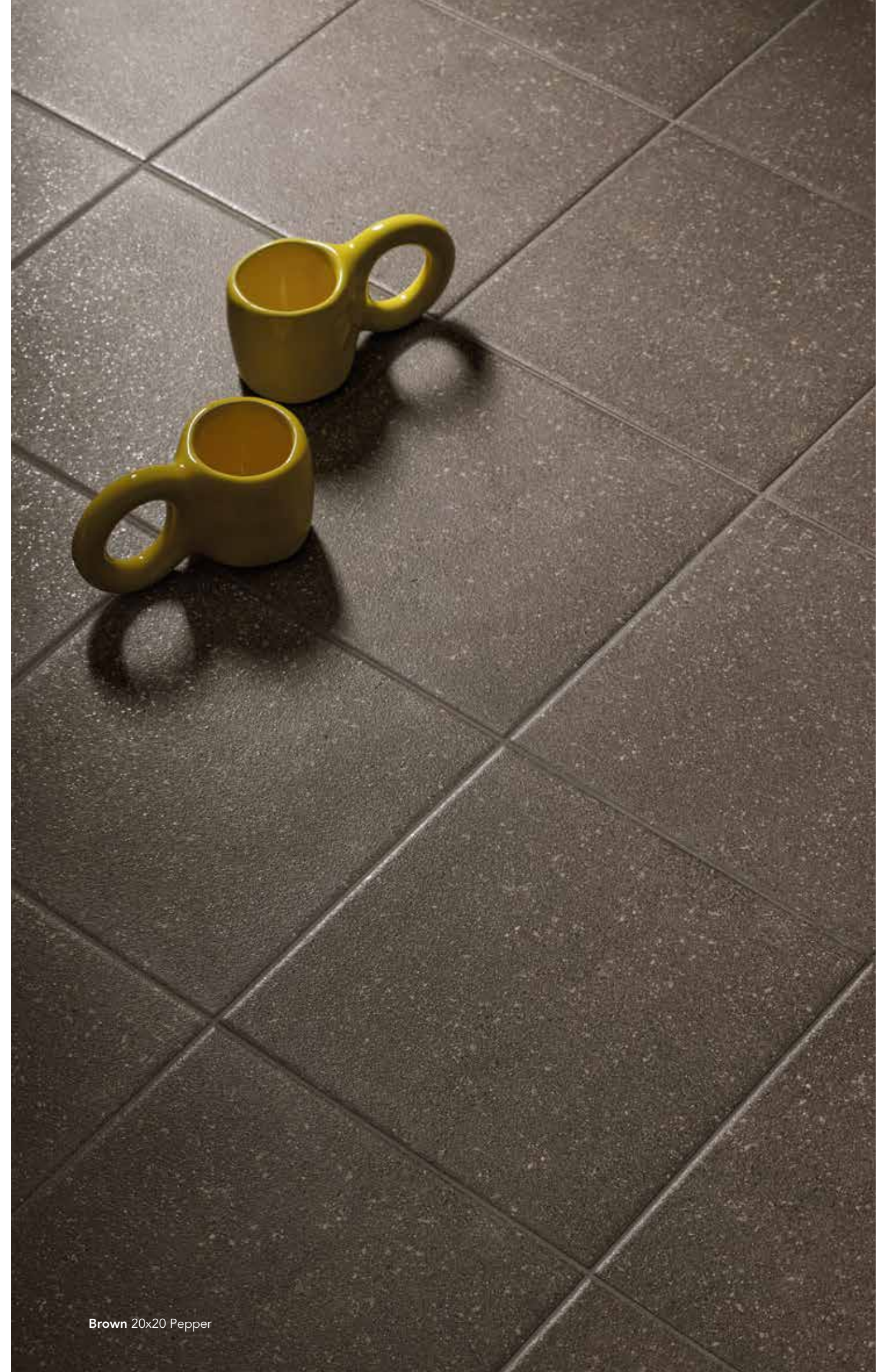
Red 6x25 Pepper
Beige 6x25 High Gloss



Pink 20x20 Pepper
Pink 6x25 High Gloss

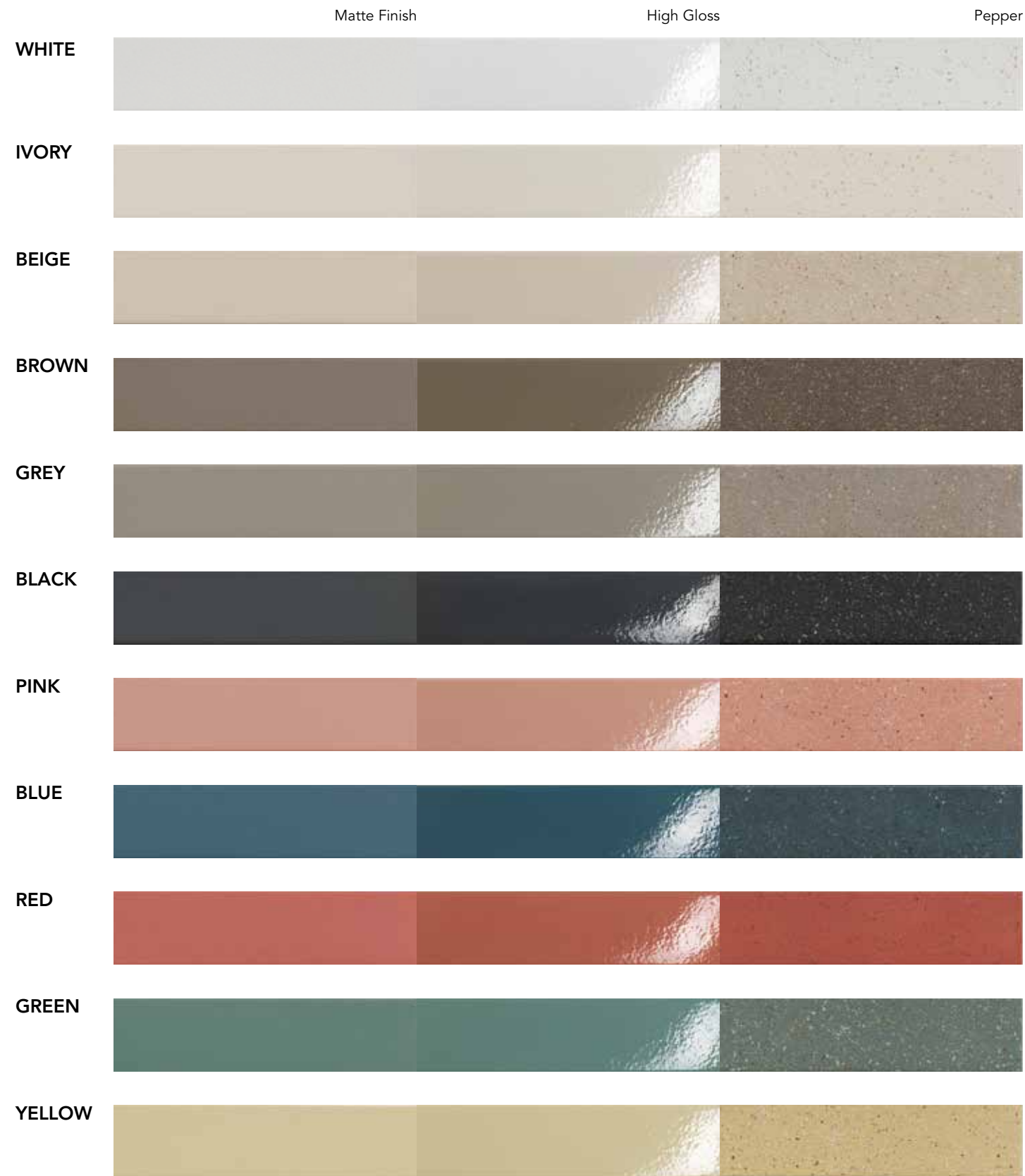






FOREVER COLOR

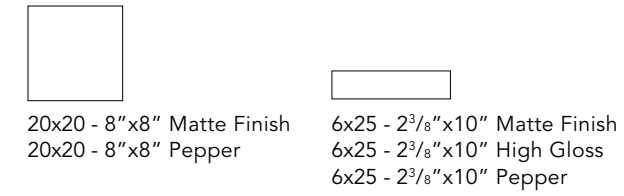
Colori - Colors - Couleurs - Farben



GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



Formati - Formats - Formats - Formate



PEPPER



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

BUBBLE



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

TERRAZZO



Black 20x20



Grey 20x20



White 20x20

FOREVER COLOR

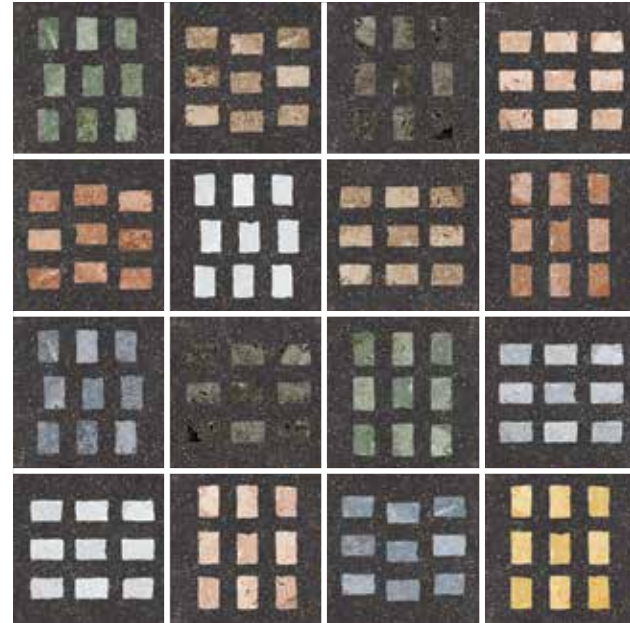
GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



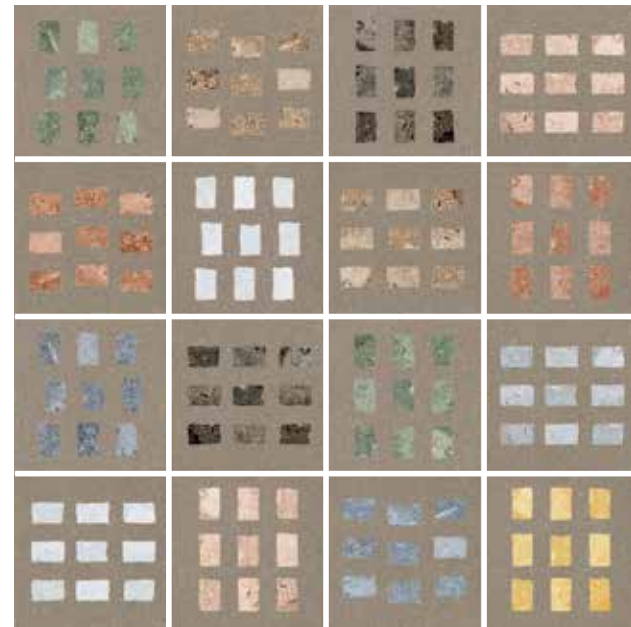
GEMSTONE MIX



White Mix 20x20 *



Black Mix 20x20 *



Grey Mix 20x20 *

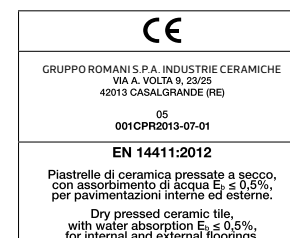
* 16 soggetti miscelati casualmente nelle scatole.
16 designs available with each box containing a random mix.
16 motifs mélangés au hasard dans les boîtes.
Die 16 Muster in den Schachteln werden nach den Zufallsprinzip gemischt.

Imballi - Packing - Emballage - Verpackung

| SIZES | BOX | | | PALLET | | |
|---|-----|------|-------|--------|-------|-------|
| | PZ | MQ | KG | BOX | MQ | KG |
| 6,5x25 - 2 ³ / ₈ "x10" Matte Finish / High Gloss / Pepper | 38 | 0,57 | 12,70 | 68 | 38,70 | 880 |
| 20x20 - 8"x8" Matte Finish / Pepper / Terrazzo / Bubble / Gemstone Mix | 26 | 1,04 | 20,30 | 54 | 56,16 | 1.113 |

CARATTERISTICHE TECNICHE

| | Proprietà fisico-chimiche Physical chemical properties / Propriétés physico-chimiques / Physisch chemische Eigenschaften | Metodo di prova Standard of test / Norme du test / Testnorm | Valore medio High Gloss Mean value / Valeur moyenne / Mittelwert | Valore medio Matte finish / Pepper / Terrazzo Mean value / Valeur moyenne / Mittelwert | Valore medio Gemstone / Bubble Mean value / Valeur moyenne / Mittelwert |
|--|---|---|--|--|---|
| | Dimensioni Dimensions Dimensions | | | | |
| | Aspetto superficiale Surface appearance Aspect superficiel Oberflächenbeschaffenheit | | ≥ 95% | ≥ 95% | ≥ 95% |
| | Lunghezza e larghezza Length and width Longueur et largeur Länge und Breite | W 10 test | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm |
| | Spessore Thickness Épaisseur Stärke | ISO 10545 - 2 | ± 5% ± 0,5 mm | ± 5% ± 0,5 mm | ± 5% ± 0,5 mm |
| | Rettilineità degli spigoli Straightness of sides Rectitude des arrêtes Kantengeradheit | | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm |
| | Ortogonalità Rectangularity Orthogonalité Rechtwinkligkeit | | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm | ± 0,3% ± 1,5 mm |
| | Planarità Surface flatness Planéité Ebenflächigkeit | | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm | ± 0,3% ± 1,5 mm |
| | Variazioni di tono Shade variations Variations de nuance Tonvariationen | | V1 | V1/V3 | V1/V3 |
| | Assorbimento d'acqua Water absorption Absorption d'eau Wasseraufnahme | ISO 10545 - 3 | E ≤ 0,3% Bla GL | | |
| | Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit | ISO 10545 - 12 | Ingelivo Frost proof Ingelift Fröstsicher | | |
| | Resistenza agli sbalzi termici Resistance to thermal shock Résistance aux écarts de température Temperaturwechselbeständigkeit | ISO 10545 - 9 | Resistente Résistant Widerstandsfähig | | |
| | Resistenza della superficie (scala MOHS) Scratch hardness (MOHS scale) Dureté de la surface (échelle MOHS) Oberflächenhärte (MOHS skala) | EN 101 | MOHS ≥ 5 | MOHS ≥ 6 | MOHS ≥ 5 |
| | Resistenza alla abrasione della superficie di piastrelle smaltate Resistance to surface abrasion of glazed tiles Résistance à l'abrasion de la surface des carreaux émaillés Widerstand gegen Abrieb der Oberfläche der glasierten Fliesen | ISO 10545 - 7 | Classe / Class / Classe / Gruppe Brown, Blue, Red, Grey, Black, Green: 3 Yellow, Pink, Beige, Ivory: 4 White: 5 | | |
| | Resistenza ai prodotti chimici di uso domestico Resistance to household chemicals Résistance aux produits chimiques ménagers Widerstand gegen Haushaltsreiner | ISO 10545 - 13 | Classe A Class A Classe A Gruppe A | | |
| | Resistenza agli acidi e alle basi a bassa concentrazione Resistance to low concentrations of acids and bases Résistance aux acides et aux bases à faible concentration Widerstand gegen schwach konzentrierten Säuren und Laugen | | Classe LA-HA Class LA-HA Classe LA-HA Gruppe LA-HA | | |
| | Resistenza alle macchie di piastrelle smaltate Resistance to stains of glazed tiles Résistance aux taches des carreaux émaillés Widerstand gegen Fleckenbildner der glasierten Fliesen | ISO 10545 - 14 | Classe 5 Class 5 Classe 5 Gruppe 5 | | |
| | Resistenza alla flessione Bending strength Résistance à la flexion Biegezugfestigkeit | ISO 10545 - 4 | R ≥ 35 N/mm ² S ≥ 1300 N | R ≥ 35 N/mm ² S ≥ 1300 N | R ≥ 35 N/mm ² S ≥ 1300 N |
| | Caratteristiche antiscivolo / Coefficiente d'attrito statico Anti-slip properties / Static coefficient of friction Caractéristiques antidérapantes / Coefficient de frottement statique Rutschhemmende Eigenschaft / Statischer Reibungskoeffizient | DIN EN 16165 ANNEX B B.C.R.A. REP. CEC. 6/81 DIN EN 16165 ANNEX A ANSI A 326.3 | R9 | 0,40 ≤ M ≤ 0,74 R10 | R9 |
| | | | Classe A Class A Classe A Gruppe A | Classe A+B Class A+B Classe A+B Gruppe A+B | Classe A Class A Classe A Gruppe A |
| | | | M ≥ 0,42 | | |



© Copyright 2025 Gruppo Romani S.p.A. Industrie Ceramiche

Gruppo Romani S.p.A. Industrie Ceramiche
www.grupporomanispa.com

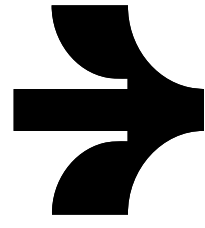


TILES FOR LIFE





**GOT THAT
ARCHI SPARK
KICKIN' IN?**

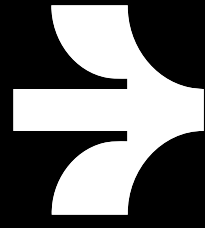


ROTATES 180°

ROTATES 180°



**GOT THAT
POP COLOR
IN YOUR
SOUL?**



ROTATES 180°

ROTATES 180°

FOREVER COLOR

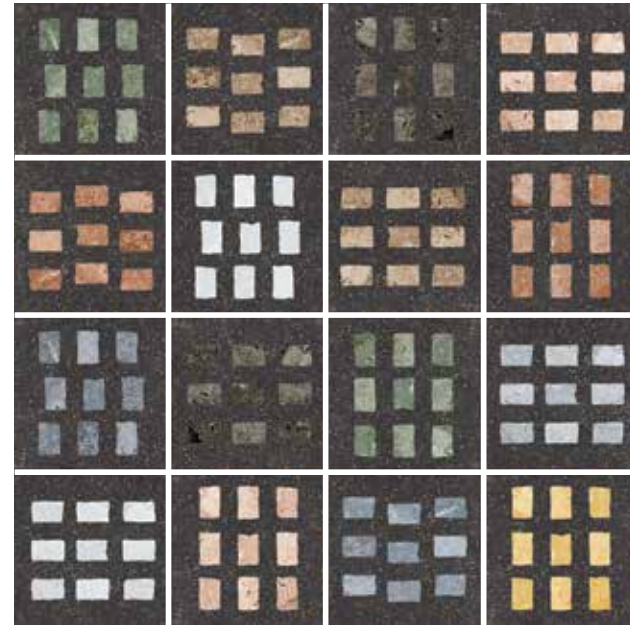
GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



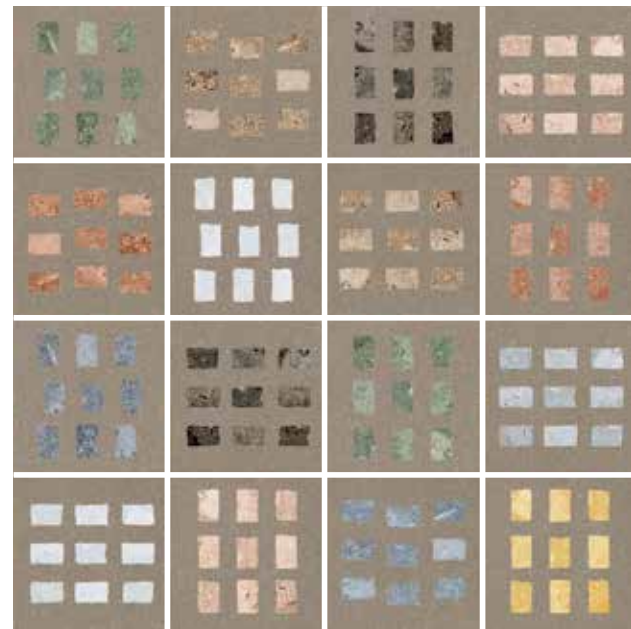
GEMSTONE MIX



White Mix 20x20 *



Black Mix 20x20 *



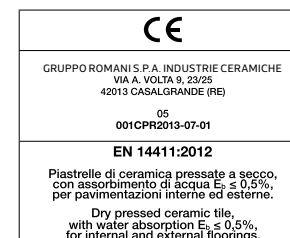
* 16 soggetti miscelati casualmente nelle scatole.
16 designs available with each box containing a random mix.
16 motifs mélangés au hasard dans les boîtes.
Die 16 Muster in den Schachteln werden nach dem Zufallsprinzip gemischt.

CARATTERISTICHE TECNICHE

| | Proprietà fisico-chimiche Physical chemical properties / Propriétés physico-chimiques / Physisch chemische Eigenschaften | Metodo di prova Standard of test / Norme du test / Testnorm | Valore medio High Gloss Mean value / Valeur moyenne / Mittelwert | Valore medio Matte finish / Pepper / Terrazzo Mean value / Valeur moyenne / Mittelwert | Valore medio Gemstone / Bubble Mean value / Valeur moyenne / Mittelwert | | | | |
|---|---|--|--|--|---|---------|-----------------|-----------------|-----------------|
| | Dimensioni Dimensions Dimensions | ISO 10545 - 2 | ≥ 95% | ≥ 95% | ≥ 95% | | | | |
| | Aspetto superficiale Surface appearance Aspect superficiel Oberflächenbeschaffenheit | | | | | | | | |
| | Lunghezza e larghezza Length and width Longueur et largeur Länge und Breite | | | | | W | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm |
| | Spessore Thickness Épaisseur Stärke | | | | | 10 test | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm | ± 0,5% ± 2 mm |
| | Rettilineità degli spigoli Straightness of sides Rectitude des arrêtes Kantengeradheit | | | | | | ± 5% ± 0,5 mm | ± 5% ± 0,5 mm | ± 5% ± 0,5 mm |
| | Ortogonalità Rectangularity Orthogonalité Rechtwinkligkeit | | | | | | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm |
| Planarità Surface flatness Planéité Ebenflächigkeit | | | ± 0,5% ± 1,5 mm | ± 0,5% ± 1,5 mm | ± 0,3% ± 1,5 mm | | | | |
| | Variazioni di tono Shade variations Variations de nuance Tonvariationen | | V1 | V1/V3 | V1/V3 | | | | |
| | Assorbimento d'acqua Water absorption Absorption d'eau Wasseraufnahme | ISO 10545 - 3 | E ≤ 0,3% Bla GL | | | | | | |
| | Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit | ISO 10545 - 12 | Ingelivo Frost proof Ingelif Frostsicher | | | | | | |
| | Resistenza agli sbalzi termici Resistance to thermal shock Résistance aux écarts de température Temperaturwechselbeständigkeit | ISO 10545 - 9 | Resistente Resistant Résistant Widerstandsfähig | | | | | | |
| | Resistenza della superficie (scala MOHS) Scratch hardness (MOHS scale) Dureté de la surface (échelle MOHS) Oberflächenhärte (MOHS skala) | EN 101 | MOHS ≥ 5 | MOHS ≥ 6 | MOHS ≥ 5 | | | | |
| | Resistenza alla abrasione della superficie di piastrelle smaltate Resistance to surface abrasion of glazed tiles Résistance à l'abrasion de la surface des carreaux émaillés Widerstand gegen Abrieb der Oberfläche der glasierten Fliesen | ISO 10545 - 7 | Classe / Class / Classe / Gruppe Brown, Blue, Red, Grey, Black, Green: 3 Yellow, Pink, Beige, Ivory: 4 White: 5 | | | | | | |
| | Resistenza ai prodotti chimici di uso domestico Resistance to household chemicals Résistance aux produits chimiques ménagers Widerstand gegen Haushaltsreiner | ISO 10545 - 13 | Classe A Class A Classe A Gruppe A | | | | | | |
| | Resistenza agli acidi e alle basi a bassa concentrazione Resistance to low concentrations of acids and bases Résistance aux acides et aux bases à faible concentration Widerstand gegen schwach konzentrierten Säuren und Laugen | | Classe LA-HA Class LA-HA Classe LA-HA Gruppe LA-HA | | | | | | |
| | Resistenza alle macchie di piastrelle smaltate Resistance to stains of glazed tiles Résistance aux taches des carreaux émaillés Widerstand gegen Fleckenbildner der glasierten Fliesen | ISO 10545 - 14 | Classe 5 Class 5 Classe 5 Gruppe 5 | | | | | | |
| | Resistenza alla flessione Bending strength Résistance à la flexion Biegezugfestigkeit | ISO 10545 - 4 | R ≥ 35 N/mm ² | | | | | | |
| | Modulo di rottura - Modulus of rupture Module de rupture - Bruchmodul Carico di rottura - Breaking of rupture Charge de rupture - Bruchkraft | | S ≥ 1300 N | | | | | | |
| | | DIN EN 16165 ANNEX B | R9 | R10 | R9 | | | | |
| | | B.C.R.A. REP. CEC. 6/81 | 0,40 ≤ M ≤ 0,74 | | | | | | |
| | Caratteristiche antiscivolo / Coefficiente d'attrito statico Anti-slip properties / Static coefficient of friction Caractéristiques antidérapantes / Coefficient de frottement statique Rutschhemmende Eigenschaft / Statischer Reibungskoeffizient | DIN EN 16165 ANNEX A | Classe A Class A Classe A Gruppe A | Classe A+B Class A+B Classe A+B Gruppe A+B | Classe A Class A Classe A Gruppe A | | | | |
| | | ANSI A 326.3 | M ≥ 0,42 | | | | | | |

Imballi - Packing - Emballage - Verpackung

| SIZES | BOX | | | PALLET | | |
|--|-----|------|-------|--------|-------|-------|
| | PZ | MQ | KG | BOX | MQ | KG |
| 6,5x25 - 2 ³ / ₈ "x10" Matte Finish / High Gloss / Pepper | 38 | 0,57 | 12,70 | 68 | 38,70 | 880 |
| 20x20 - 8"x8" Matte Finish / Pepper / Terrazzo / Bubble / Gemstone Mix | 26 | 1,04 | 20,30 | 54 | 56,16 | 1.113 |



© Copyright 2025 Gruppo Romani S.p.A. Industrie Ceramiche

Gruppo Romani S.p.A. Industrie Ceramiche
www.grupporomani spa

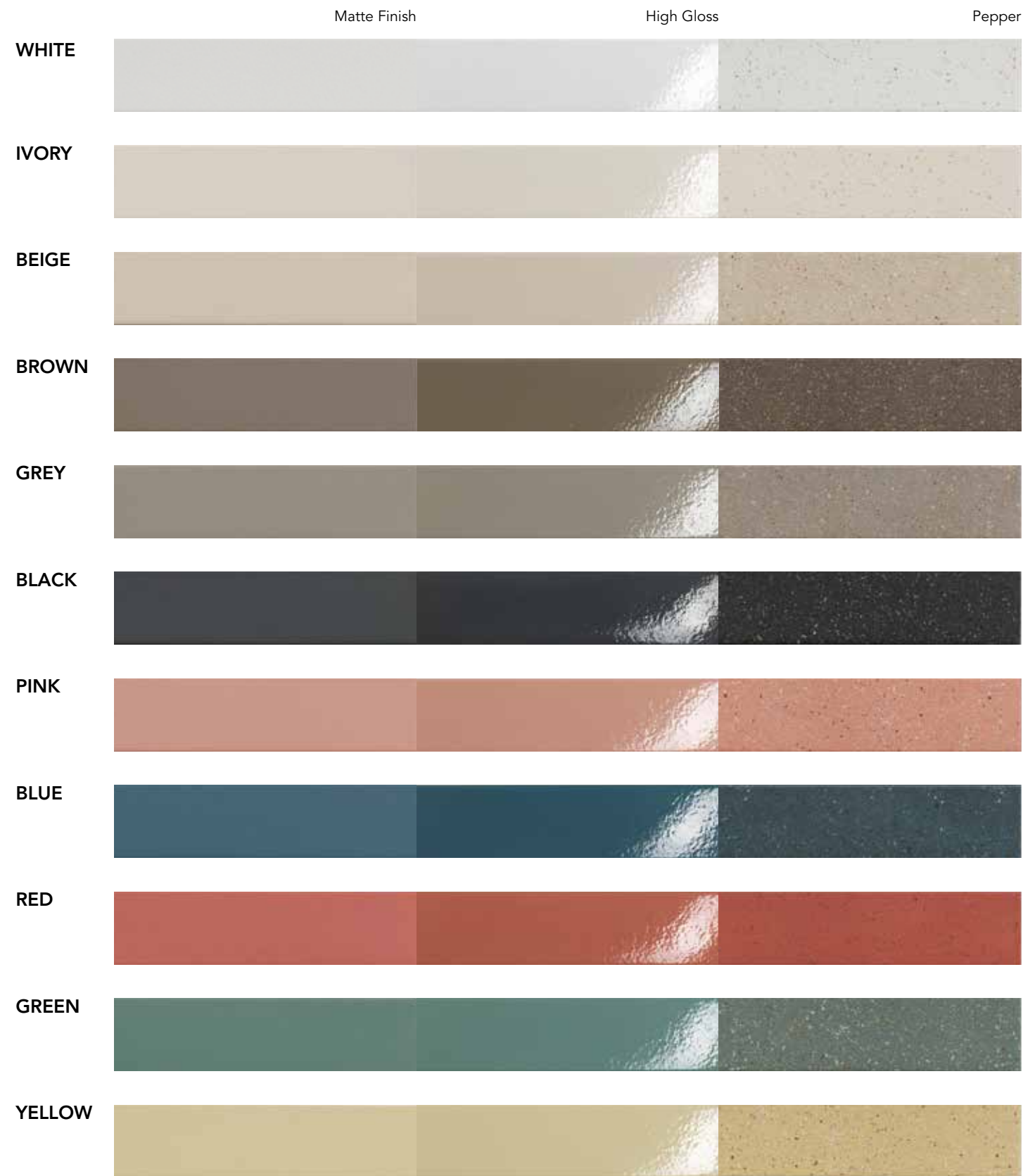


TILES FOR LIFE



FOREVER COLOR

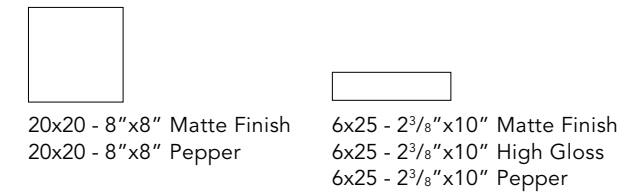
Colori - Colors - Couleurs - Farben



GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



Formati - Formats - Formats - Formate



PEPPER



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

BUBBLE



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

TERRAZZO



Black 20x20



Grey 20x20



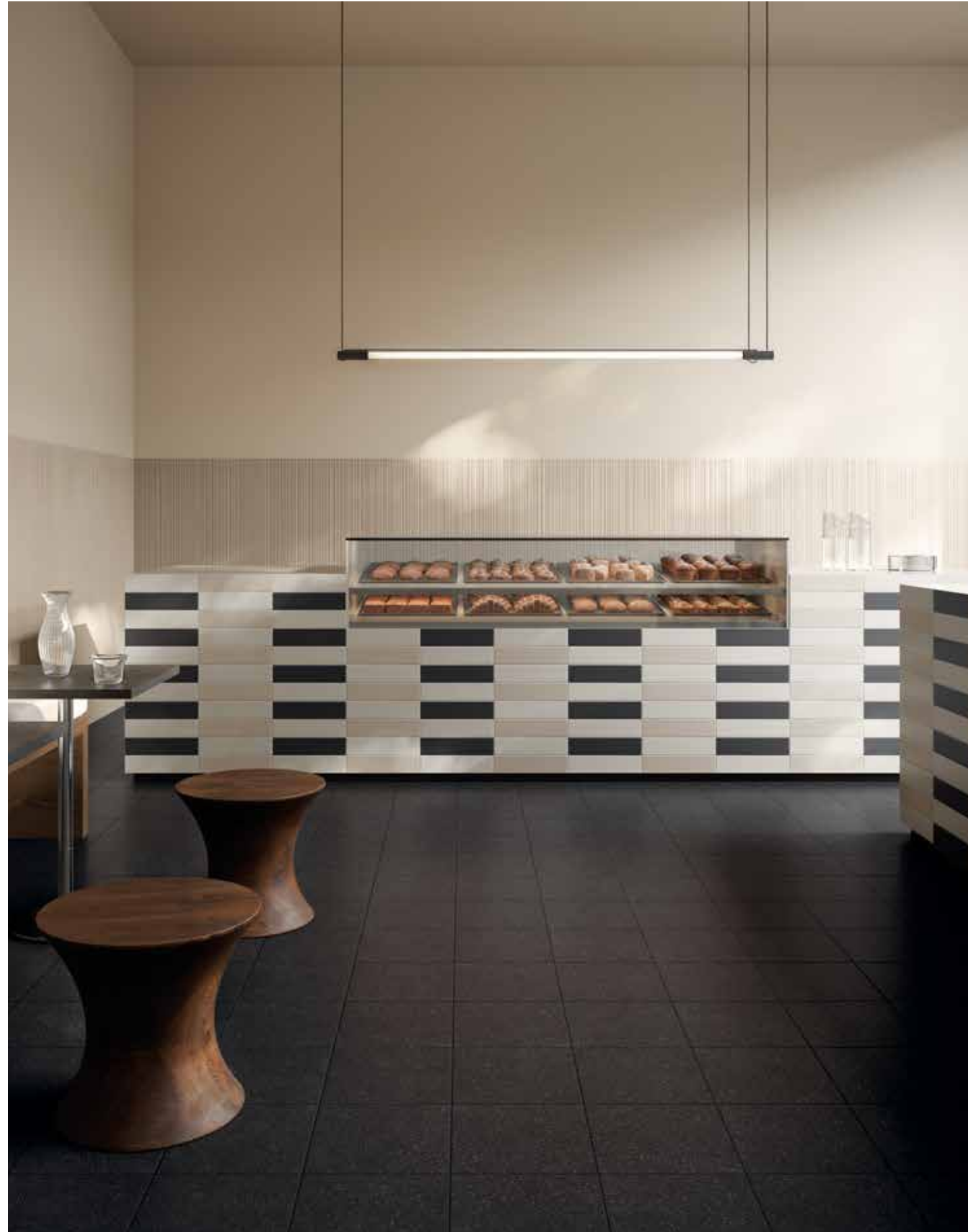
White 20x20

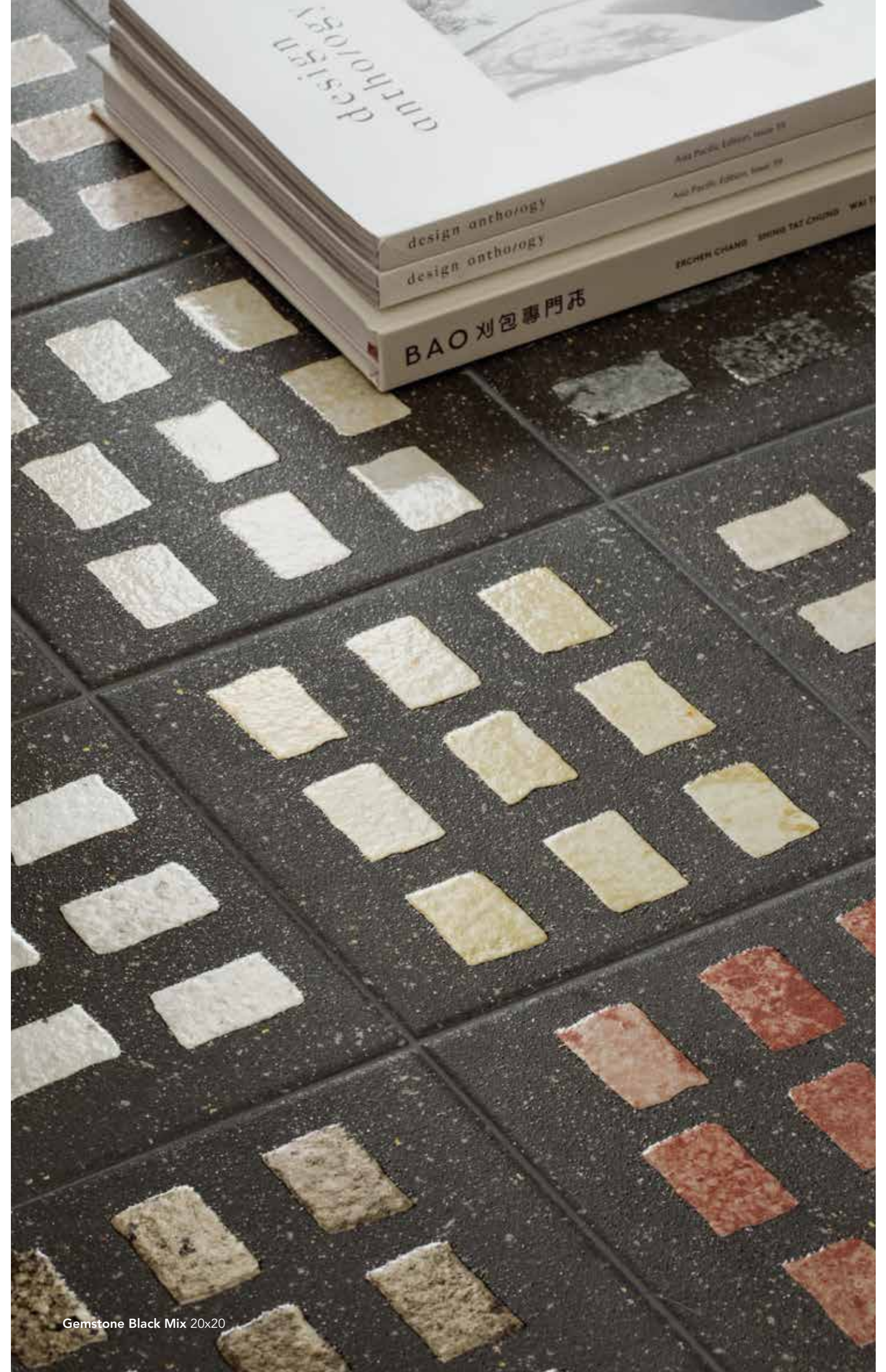
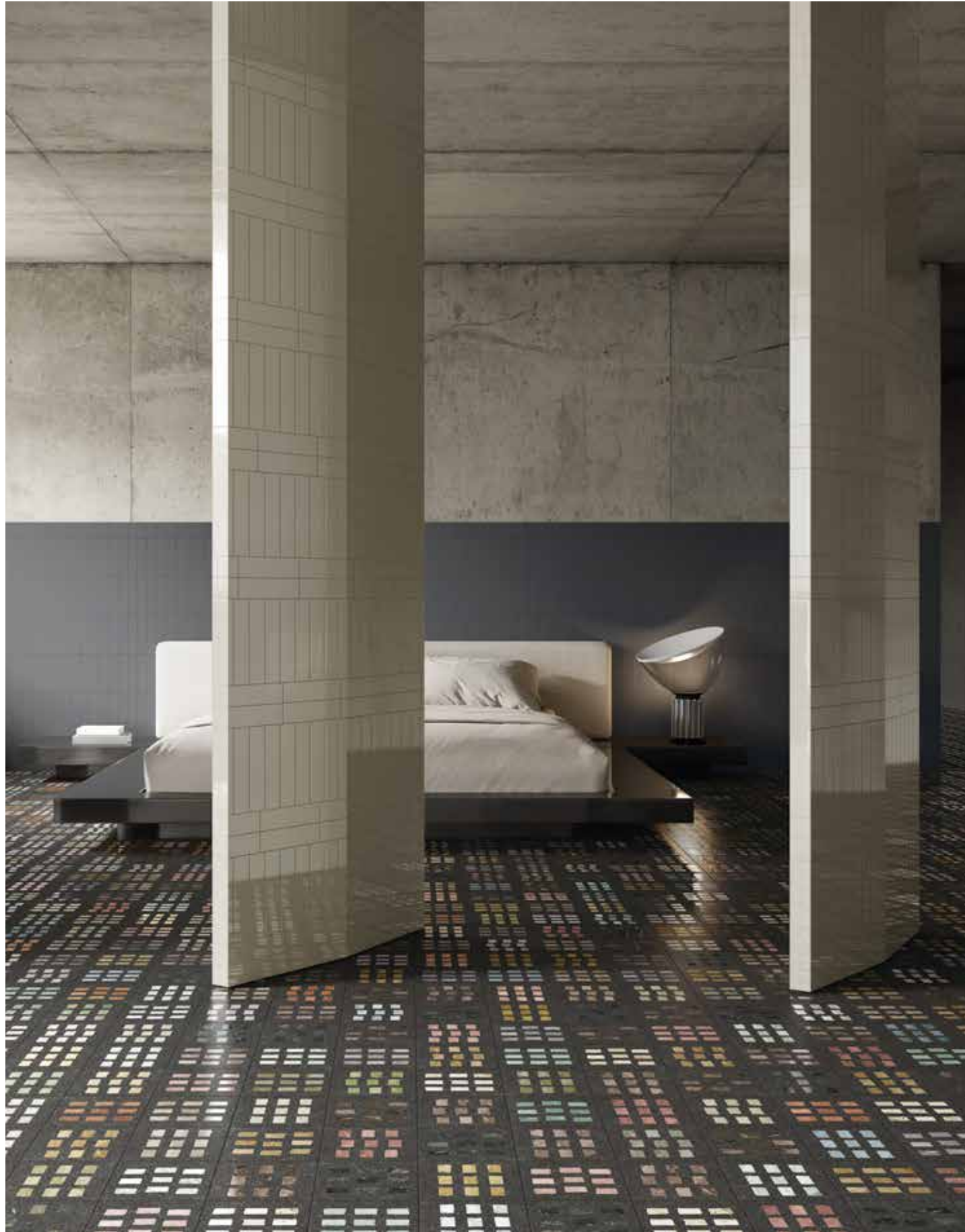






White 20x20, 6x25 Matte Finish
Beige 20x20 Pepper

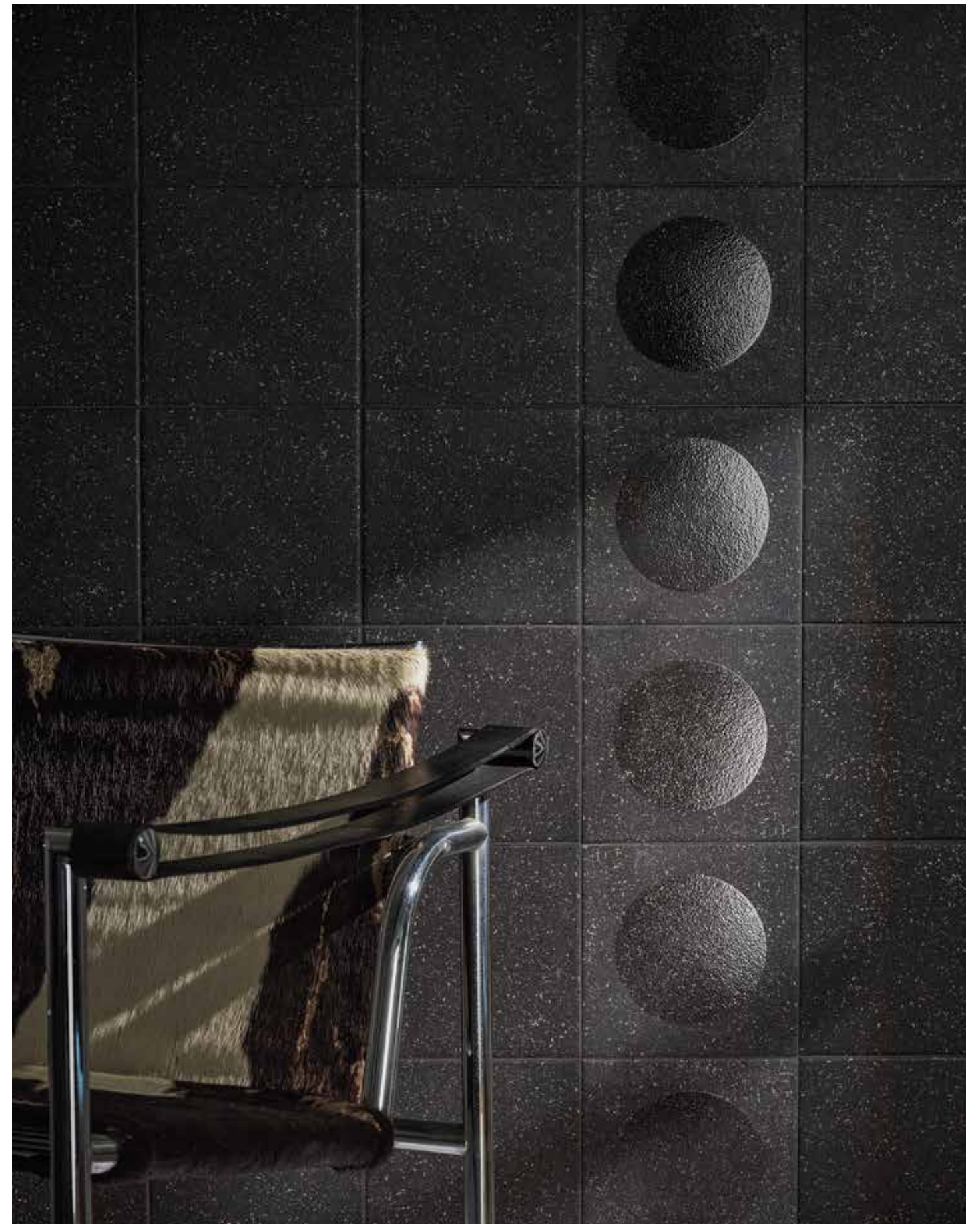




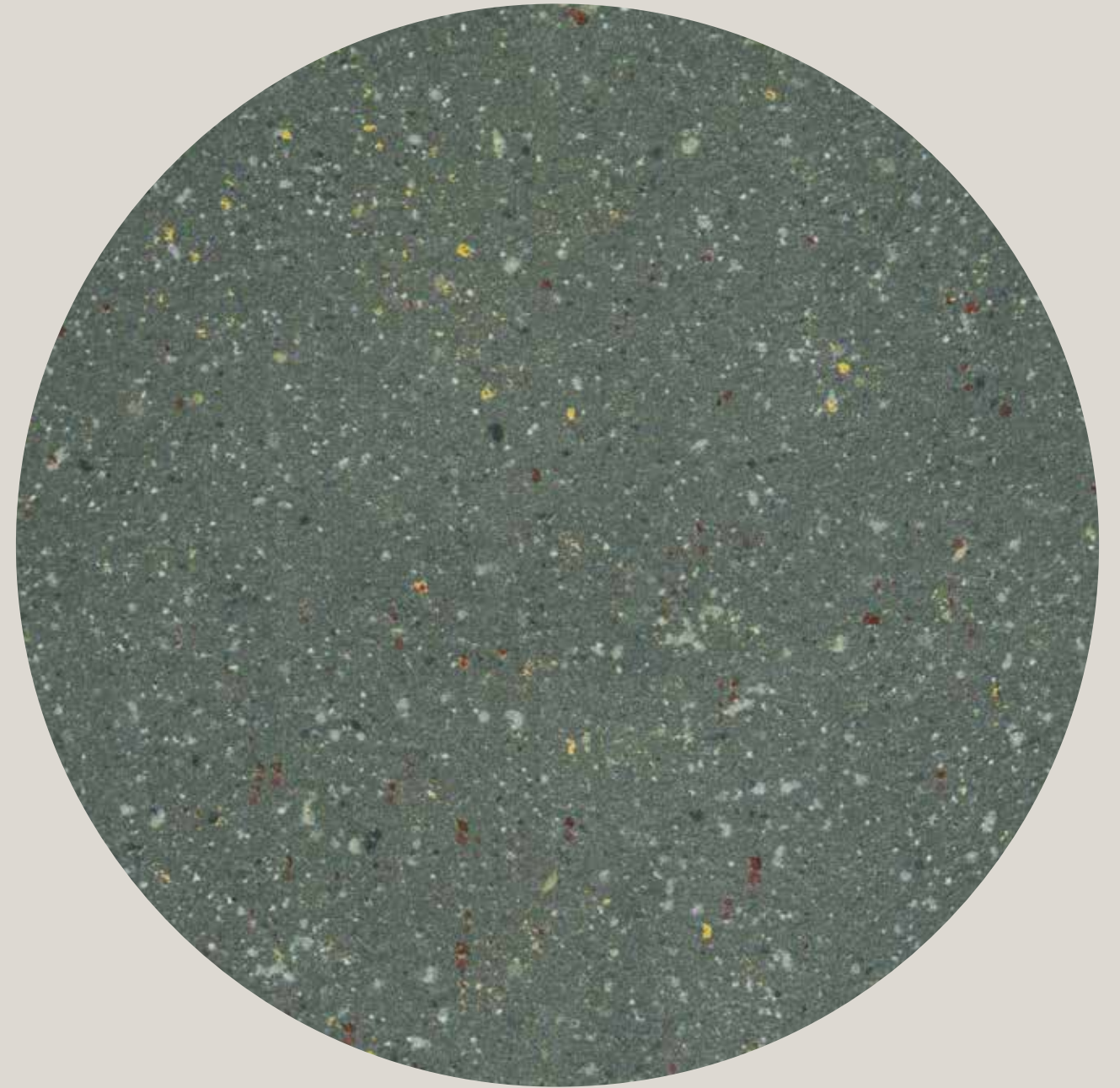




White 20x20 Matte Finish
White 6x25 Matte Finish, Black 6x25 High Gloss



Bubble Black 20x20
Black 20x20 Pepper









Terrazzo White 20x20
Black 6x25 Pepper, Black 6x25 High Gloss



Bubble Red 20x20, Red 6x25 Pepper/High Gloss,
Red 20x20 Matte Finish, Beige 6x25 Matte Finish, Infinita Champagne 60x120 Rett



Red 6x25 High Gloss

Nuance pastello e decori geometrici per l'architettura contemporanea

Precisione geometrica e versatilità di applicazione. I formati essenziali e le nuance pastello di Forever Color trovano la loro forza espressiva nelle finiture Matte, High Gloss e Pepper. Ogni schema di posa si adatta facilmente ad ambienti contemporanei, con soluzioni che rispondono alle esigenze dell'architettura. Decor minimal e abbinamenti ton sur ton o a contrasto per una proposta versatile, dedicata al mondo del progetto.

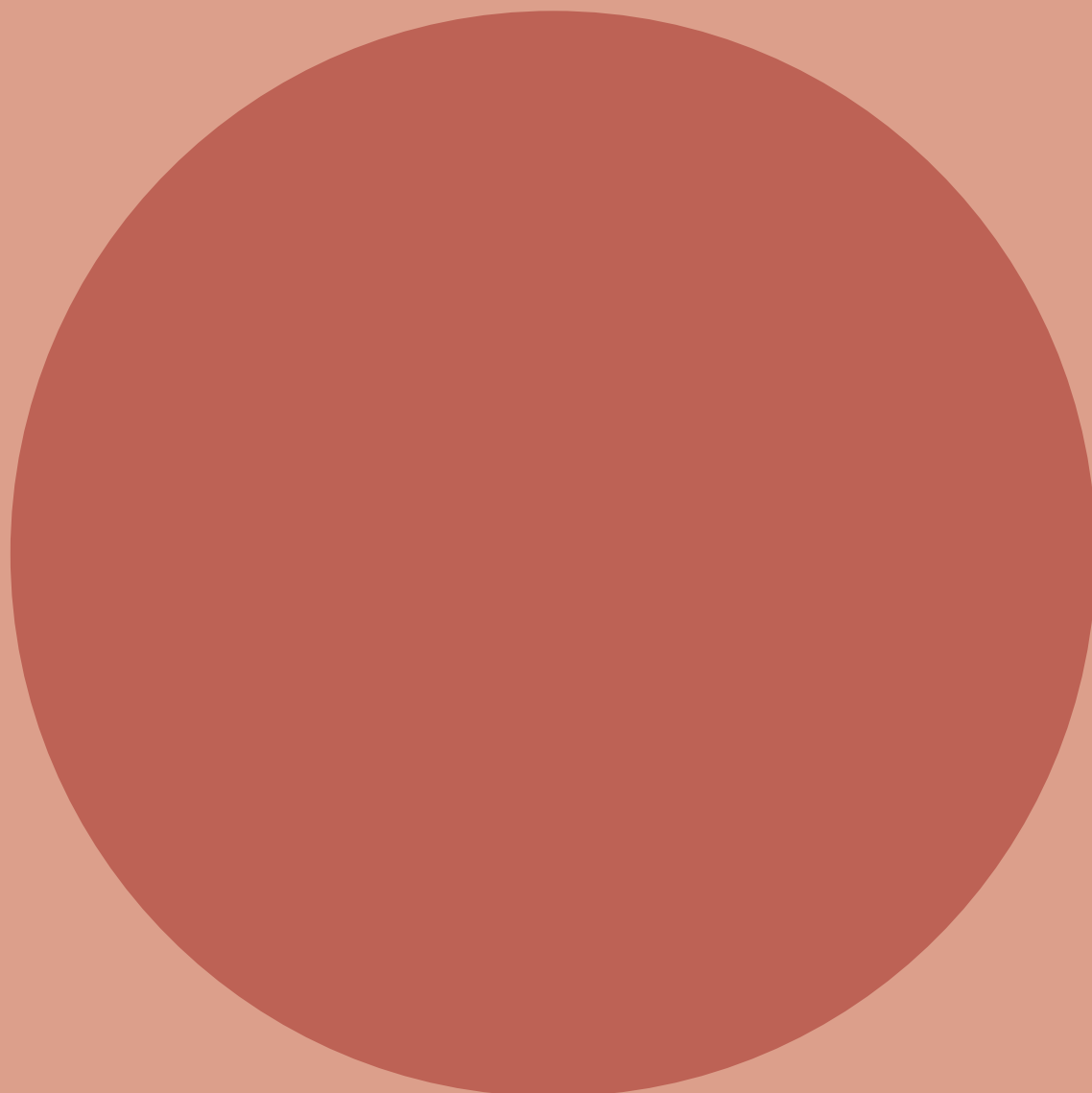
*Pastel tones and geometric patterns for contemporary architecture
Geometric precision and application versatility. The essential formats and pastel shades of Forever Color reveal their full expressive potential in Matte, High Gloss, and Pepper finishes. Each layout adapts effortlessly to contemporary interiors, offering solutions tailored to architectural needs. Minimal decors and tone-on-tone or contrasting pairings deliver a versatile collection designed for the world of design and architecture.*



forever color

MANIFATTURE
CIR
CERAMICHE

forever



MANIFATTURE
CIR
CERAMICHE